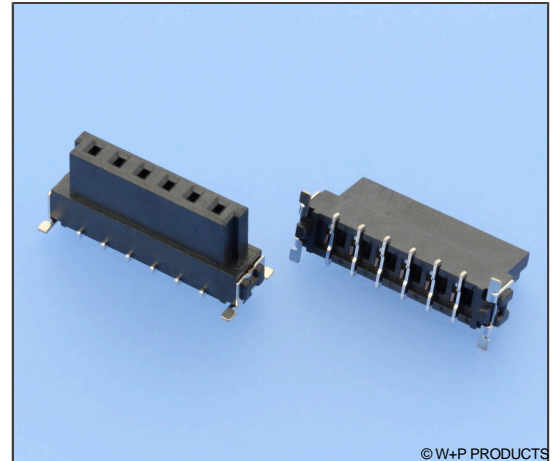


Technische Daten / Technical Data

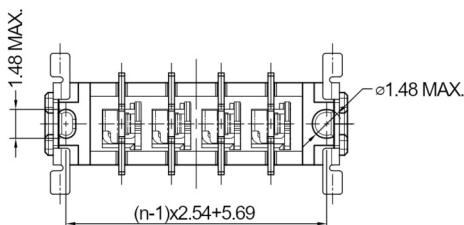
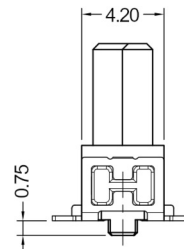
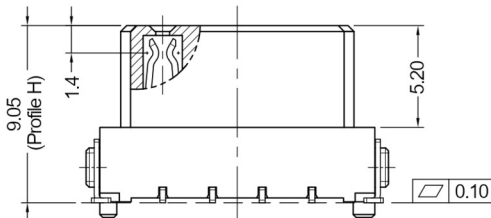
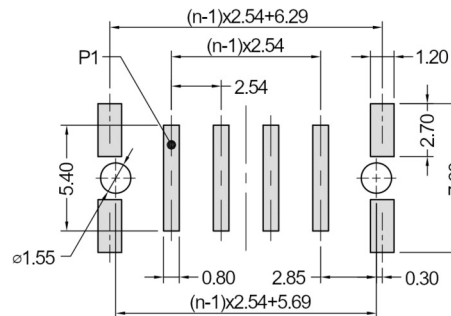
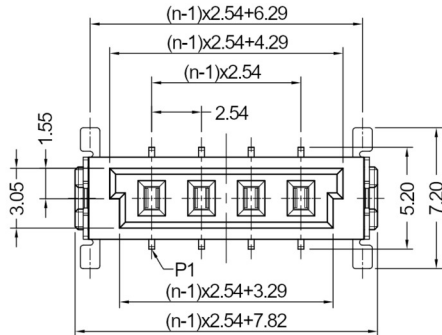
| | |
|--|--|
| Isolierkörper <i>Insulator</i> | Thermoplast, nach UL94 V-0 <i>Thermoplastic, rated UL94 V-0</i> |
| Kontaktmaterial <i>Contact Material</i> | Kupferlegierung <i>Copper alloy</i> |
| Kontaktoberfläche <i>Contact Surface</i> | Lt. Oberflächenoptionen, über Ni <i>Acc. to plating options, over Ni</i> |
| Durchgangswiderstand <i>Contact Resistance</i> | < 10 mΩ |
| Isolationswiderstand <i>Insulation Resistance</i> | > 10000 MΩ |
| Spannungsfestigkeit <i>Test Voltage</i> | 1390 V AC |
| Nennspannung <i>Voltage Rating</i> | 180 V AC/DC Max. |
| Nennstrom <i>Current Rating</i> | Siehe Tabelle unten <i>According to table below</i> |
| Temperaturbereich <i>Temperature Range</i> | -55 °C ... +125 °C |
| Verarbeitung <i>Processing</i> | Reflow-Lötverfahren 260 °C / 10 sec. max. <i>Reflow soldering 260 °C / 10 sec. max.</i> |



© W+P PRODUCTS

Gegenstecker / Mating Connectors:
9029 9030

Recommended P.C.B Layout (Top Side) (PCB BOARD TOLERANCE ±0.05)



Series

9028

Contacts*

04

02/03/04/05/06/12

Profile

2

2 H=9.05mm

Plating*

60

60 Sel. Au flash / Sn over Ni
80 Sel. Au 30µ" / Sn over Ni

Packing

PPTR

PPTR Tape & Reel mit Pick&Place-Pads
Tape & Reel with Pick&Place-Pads

* Dies ist ein **Bestellbeispiel** -
bitte durch Ihre Spezifikationen ersetzen.
* This is an **order example** -
please replace by your specifications.

9027 9028 9029 9030

Nennströme und Bauhöhen
Current Ratings and Mating Heights

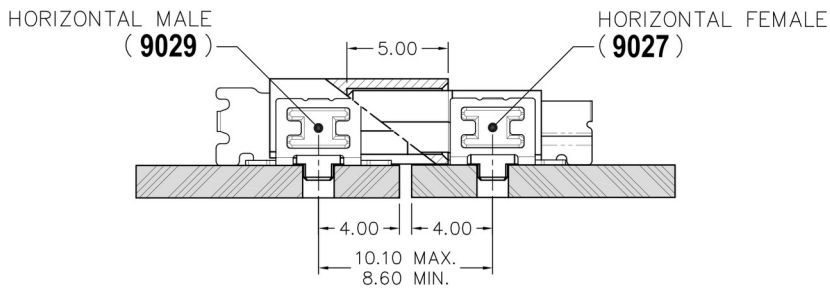
Nennströme in Abhängigkeit von Polzahl und Gegenstecker

Current Ratings in accordance to Contact Number and Mating Connector

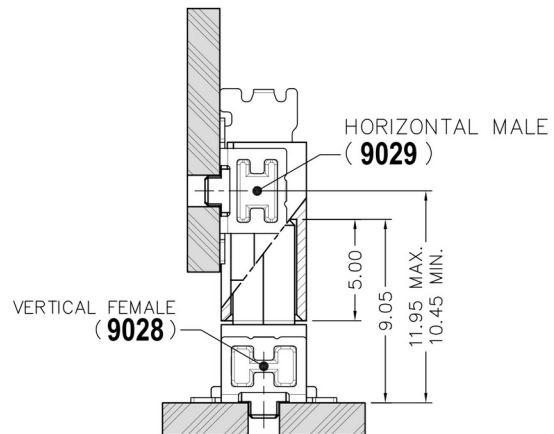
| Mating Pair | 2 Contacts | 3-6 Contacts | 12 Contacts |
|-------------|------------|--------------|-------------|
| 9027-2029 | 21 A max. | 15 A max. | 12 A max. |
| 9028-9029 | 19 A max. | 13 A max. | 10 A max. |
| 9027-9030 | 19 A max. | 13 A max. | 10 A max. |
| 9028-9030 | 19 A max. | 13 A max. | 10 A max. |

Bauhöhendiagramme

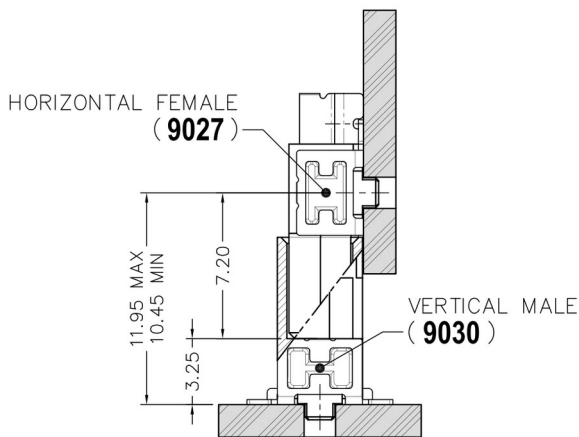
Diagrams of Mating Pairs



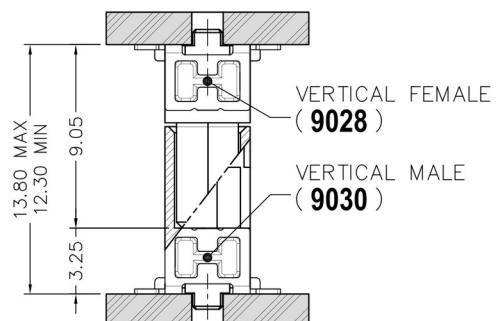
Mating Application - Extender Card



Mating Application - Daughter Card to Motherboard



Mating Application - Daughter Card



Mating Application - Board to Board Stacking

Informationen zum kurzen Reflow-Lötverfahren Fast Profile Reflow Soldering Information

Reflow-Lötempfehlung für kurze Lötzeiten

Die Bauteile sollten gemäß folgendem Temperatur-Profil in Anlehnung an die IPC/JEDEC J-STD-020C für bleifreies Löten im Reflow-Verfahren verarbeitet werden (Maximalwerte).

| Profileigenschaft | Kennwert |
|--------------------------------------|----------------|
| Temperatur Minimum T_{Smin} | 150°C |
| Temperatur Maximum T_{Smax} | 200°C |
| Dauer $T_{Smin} - T_{Smax}$ | 120-150s |
| Temperatur Lötbereich T_L | 230°C |
| Verweildauer oberhalb T_L | 60s max. |
| Ramp-Up Rate $T_{Smax} - T_P$ | max. 1,5°C / s |
| Höchsttemperatur T_P | 260°C max. |
| Dauer Höchsttemperatur | 5-10s |
| Ramp-Down Rate $T_{Pmax} - T_{Smin}$ | 3°C / s |
| Dauer 25°C - Höchsttemperatur T_P | Max. 4,5min |

Reflow Soldering Recommendation For Shorter Peak Times

Items should be soldered according to IPC/JEDEC J-STD-020C temperature profile for leadfree reflow soldering (maximum values).

| Profile Feature | Key Values |
|--------------------------------------|----------------|
| Minimum Temperature T_{Smin} | 150°C |
| Maximum Temperatur T_{Smax} | 200°C |
| Duration $T_{Smin} - T_{Smax}$ | 120-150s |
| Soldering Range Temperature T_L | 230°C |
| Duration above T_L | 60s max. |
| Ramp-Up Rate $T_{Smax} - T_P$ | max. 1.5°C / s |
| Peak Temperature T_P | 260°C max. |
| Duration Peak Temperature | 5-10s |
| Ramp-Down Rate $T_{Pmax} - T_{Smin}$ | 3°C / s |
| Duration 25°C - Peak Temp. T_P | Max. 4.5min |

